

## **CM-1000 Sprue Cutting Machine (2-working stations)**

### **1. Application**

For desprueing gating system of aluminium wheel on both sides (2-spindle simultaneously)

### **2. Functions**

Automatic milling with process and cooling process control. Equipped with PLC Mitsubishi control system.

### **Technical Data**

1. milling power: 4 kW, 2900 rpm/min.
2. milling range:  $\leq 22''$
3. PLC Mitsubishi
4. automatic safety door
5. cooling circuits
6. bullet-proof glass window
7. Using hydraulic clamping system
8. hydraulic process system with holding pressure control
9. Equipped with sprue and aluminum chips outgoing gates
10. Automatic machine stop if no operation in 15 minutes
11. Cutting rpm: 40 – 180 rpm / sec.
12. Cutting tool: 90 – 160 diameter

